Application No. 10/574,325 Docket No. 20171 (441 PCT)

AMENDMENTS TO THE CLAIMS:

Please AMEND the claims as follows: (underlines denote addition, strike-through denotes deletion):

- 1. (Currently Amended) A sheet comprising at least a first ply P_1 and a second ply P_2 superimposed on each other and made of absorbent paper, such as tissue-paper, each ply having a grammage of between 10 and 40 g/m², the first said ply presenting on its outer side cavities formed by embossing, corresponding to protuberances on its other side adjacent to the second ply, characterized in that the first ply P_1 (P_1) comprises first zones A_4 (A_1) forming cells with some first eavities (12)-protuberances, the cells being surrounded by second zones A_3 (A_2) with second-eavities (18) protuberances, the first zones A_4 (A_1) being in relief on the outer side in relation to the second zones A_2 with a level difference N_4 N_1 , the first zones A_4 (A_1) presenting representing a contour P_1 (P_2) formed by a marking line.
- (Currently Amended) The sheet as claimed in claim 1 whose depth of the first eavities (12) protuberances is at the most equal to the depth of the second eavities protuberances plus the level difference N_A N_L.
- 3. (Previously Amended) The sheet as claimed in either of claims 1 or 2 comprising non-embossed third zones A_3 (A₃) between the second zones A_3 (A₂).
- 4. (Original) The sheet as claimed in either of claims 1 or 2 comprising third embossed zones A₄ (A₄) between the second zones A₄ (A₂).
- (Currently Amended) The sheet as claimed in claim 4, characterized in that the
 embossing of third zones A₄ (A₄) comprises eavities <u>protuberances</u> of a linear shape and/or
 alignments of eavities <u>protuberances</u>.
- (Currently Amended) The sheet as claimed in claim 5 whose second eavities
 <u>protuberances</u> (18) are at least in part aligned with the contour D (D).
 - 7. (Currently Amended) The sheet as claimed in claim 5 whose first eavities

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protuberances (12) are tapered in shape.

- (Currently Amended) The sheet as claimed in claim 5 whose first zones A₄ (A₁) feature third eavities protuberances (20) with a top having a linear shape.
- (Previously Amended) The sheet according to claim 5 whose second ply P₂ (P₂) is not embossed.
- (Currently Amended) The sheet according to claim 8 whose second ply P₃ (P₂) is
 embossed and presents protuberances, the two plies being in contact through the tops of the
 protuberances corresponding to the second eavities protuberances (18) and/or the tops of the
 third eavities protuberances (20).
- (Currently Amended) The sheet as claimed in claim 10 whose two plies are bonded through at least one application of glue on the top of the second protuberances (18) and/or on the top of the third eavities protuberances (20).
- (Original) The sheet as claimed in claim 11 whose first protuberances are not glued.
- 13. (Cancelled) A device for the manufacture of a sheet as claimed in claim 5 comprising at least one cylinder (100) with a rigid coating suitably engraved so as to present first zones A1 forming cells surrounded by second zones A2, the first zones A1 comprising first picots (112) and the second zones A2 comprising second picots (118), the bottom of the engraving of the first zones being at a level Ni, in relation to the rotation axis of the cylinder, lower than level N of the bottom of the engraving of the second zones.
- 14. (Cancelled) The device as claimed in claim 13 in which the top of the first picots(112) is at a level lower than the level Ns of the tops of the second picots (118).
- 15. (Cancelled) The device as claimed in claim 14 whose transition surface between the first zones A1 and the second zones A2 consists at least partly of elements with a tapered

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surface (114) defining a gripping edge $\Theta_A \underline{D}_1$.

- 16. (Cancelled) The device as claimed in claim 15 in which the angle formed by the tangent of wall (114) at the level of edge D_A D_L and the cylinder radius is between 20° and 50°, preferably between 25° and 35°.
- 17. (Cancelled) The device as claimed in claim 16 whose level difference N-Ni is between 0.1 mm and 1.3 mm.
- (Cancelled) The device as claimed in claim 17 whose level difference Ns-N is between 0.1 and 0.7 mm.
- (Cancelled) The device as claimed in claim 18 whose level difference Ns-Ni is between 0.2 and 2.0 mm.
- 20. (Cancelled) A process for manufacturing a sheet as claimed in claim 5 wherein a band of absorbent paper is embossed by means of a device as claimed in claim 13.